

Europe

Work Order ID 51816

September 3, 2009 2:54:18 PM



Item ID: D350-567-027

Accept



Setup Start



Revision ID: D

Stop



Item Name: Floor Window Installation, Large

Start Date: 9/03/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/04/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Copy bluefile and create labels & DT8439 per PPP D350-567-027 CHG001

for BG 09/09/03

8 09/09/03

110

0.00



Packaging

Packaging

Packaging

Memo

Pick Packing Kit! ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

9/9/03 (1x) SP

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

=> 8 09/09/03

(71) p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start



Approvals: Process Plan:

Date:

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-

027 Location: _____ □ PPP Rev: _____

[]

*****Ensure DT8439 template is included in kit*****

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/9/09 @ 50

09/09/03

pl 09-9-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 51816

Parent Item: D350-567-027RevD

Parent Item Name: Floor Window Installation, Large


Comments:

Start Date: 9/03/09

Required Date: 9/04/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D350-567-023RevD		Manufactured	No			120	Each	3.0000	1.0000			
												
Replacement Window, Large												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

3

43424

1

47858

2

43424 sel

D350-567-031RevD		Manufactured	No			120	Each	2.0000	1.0000			
												
Interior Floor Window (Sliding Door Compatible)												

43016 SB

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

43016

2

DT8439		Manufactured	No			120	Each	0.0000	1.0000			
												
template												

SD

DART			
Dart Aerospace Ltd.			
1270 ABERDEEN ST.			
HAWKESBURY, ON, CANADA K6A 1K7			
P N		D350-567-031	
DESC.		Interior Floor Window Kit	
LOT		B43016	
MODEL		AS350/355	
CHG	CHG001	STC	SH92-18
STC	SH989NE	STC	SH990NE
MADE IN CANADA			

TC APPROVAL # 09-89
TEL: 1-613-632-5200

D2729-1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries